# Prevent the spoiling of your harvest – the ecological and effective way!

Spontaneous heating of the grain often causes great damage. Systematic hygiene regulations and the call for natural treatment of the produce grain without chemical substances are standards that must be attained. We have the solution for all these demands: GRANIFRIGOR™.

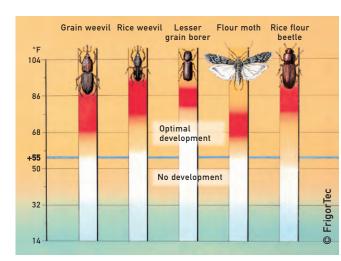
The GRANIFRIGOR™ cooling device is immediately used to cool down grain after the harvest and independent of the weather conditions. This effective method prevents the spoiling of freshly harvested grains, which spontaneously heats up because of its cellular respiration.

Carbon dioxide, water and heat are released by this respiration — with extensive consequences: Loss of dry substance as well as the development of insects, microbes and mildew. Spontaneous heating depends on the grain's moisture content and temperature. The principle is also valid for oil seeds like rapeseed (canola).

## Since we know how grain "functions", the GRANIFRIGOR™ operates according to two successful principles:

 Prompt cooling to below +15 °C once the grain has been stored: This puts insects into diapause so they don't multiply (see illustration below).
 In addition the development of mildew is effectively

prevented, respiration losses are minimised, and drying expenditures are also reduced by the drying effect of cooling.



Insects that are dangerous to grain can develop at a temperature starting at 55 °F. GRANIFRIGOR  $^{\!\scriptscriptstyle{TM}}$  cools the grain to below 55 °F and thereby ensures optimal freshness and quality of the harvest.

2. No ventilation with unconditioned ambient air: Grain is hygroscopic. This means that depending on the temperature an equilibrium develops between the moisture content of the grain and the relative humidity of the ambient air. Moisture is absorbed if dry grain is exposed to the humid air. The grain begins to spoil. That's why aeration with fans is completely dependent on weather conditions. Furthermore, the ambient temperature during harvest time is usually much too high.

#### Mode of operation:

The fan of a GRANIFRIGOR™ grain cooler sucks in ambient air (see illustration below). This air is cooled by an air conditioner (evaporator) to the desired temperature. The following HYGROMAT™ unit warms the cold air again automatically. This lowers the relative humidity and adapts to the conditions of the grain. No moistening can occur, which would be damaging. This cooled and dried air is blown into the air distribution of the warehouse or the silo system and is forced through the grain. Then the air is released outwards through the exhaust vents of the storage facility. The exhaust air carries the absorbed heat and moisture.



The GRANIFRIGOR™ process was developed by FrigorTec GmbH (formerly product devision of Axima and Sulzer Escher Wyss) in co-operation with the University of Düsseldorf and the Bundesforschungsanstalt für Getreide (Federal Grain Research Institute) in Detmold and has been manufactured since 1963.

### Factory



All products are developed, constructed and made by FrigorTec. Every device passes a quality inspection with test runs before delivery. FrigorTec solutions are sold in over 90 countries through the worldwide distribution network.





Grain cooling units GRANIFRIGOR™

Standard cooling units STANDARDFRIGOR

Insect heat treatment DEBUGGER

Crane air conditioning units CRANEFRIGOR™

FrigorTec SERVICES

Hay dryer AGRIFRIGOR™



FrigorTec LP • 204 Terra Road Blytheville, AR72315 phone: +1(832) 730 - 1894 info@frigortecamericas.com www.frigortecamericas.com



# GRANIFRIGOR™ – ecological grain conservation

www.frigortecamericas.com



























GRANIFRIGOR***  OC 40 Europe  OC 20 / 240  Europe tropic  Costing performance in 2.6 hours \$^{12} MT/day \$  30 - 40  Europe tropic  Tropic  Europe tropic  Tropic  Europe t							147				· 1	
2. A hours 179 [MT/day]  30 - 60	GRANIFRIGOR™	GC 40 Europe		GC 140 Europe	GC 180 Europe			GC 450 Desert		GC 560 Tropic		
Note   Fire		30 - 60	55 <b>-</b> 120	140 - 220	170 – 280	220 - 370	310 - 520	340 - 560	460 - 750	560 - 900	600 – 1,100	900 – 1,500
Note that the first compression   1,400   1,700   1,500   1,	Chilled air fan											
Pressure [in/WC] maximum \( 13 \) 14  19  24/32 \( 24 \) 24/32 \\  24/32 \\		1.400	1.700	4.500	6.400	7.400	11.000	15.000	15.000	15.000	15.500	31.000
Compressor   KW/Ton   4/2   10 / 3   20 / 6   25 / 7   32 / 9   43 / 12   63 / 18   82 / 23   105 / 30   82 / 23   105 / 30   160 / 46   165 / 47   133 / 38   175 / 50   225 / 64   270 / 77   175 / 50   320 / 90   320 / 90   470 / 134												
Compressor [kW/Ton]   4/2   1/2   1/2   1/2   1/2   1/2   1/4												
Output (average) [kW]		10 / 3	20 / 6 25 / 7	32 / 9	43 / 12	63 / 18 82 / 23 105 / 30	82 / 23 105 / 30 160 / 46	165 / 47	133 / 38 175 / 50 225 / 64	270 / 77	175 / 50 320 / 90 320 / 90	470 / 134
Max. current consumption [A] 18 32 23 56 63 96 100 92 120 125 118 215 203 210 186 214 285 300 300 400 Electrical connection 4 [A] 32 32 63 63 63 100 125 125 250 250 250 250 250 250 250 250 250 2	Electrical data <sup>9)</sup>											
Electrical connection 4 [A] 32 32 32 63 63 100 125 250 250 250 330 400  Connections  © Connections  © Connection old air hose [in] 12 12 12 16 16 16 24 24 16 24 24 24 24 24 24 24 24 24 24 32  Condensation water runoff average [gal/h] 1.5 4 5 8 9-10 12-17 26 17-26 32 40 66  © Condensation water runoff hose [in] 3/4 3/4 3/4 3/4 3/4 3/4 3/4 3/4 3/4 3/4	Output (average) [kW]	4,2	9	16	20	28 30 35	34 37 53	75	65 69 78	85	71 95 105	140
Connections  © Connection cold air hose [in]  12 12 12 14 15 16 16 24 24 16 24 24 24 24 24 24 24 24 24 24 24 24 24	Max. current consumption [A]	18	32 23	56	63	96 100 92	120 125 118	215	203 210 186	214	285 300 300	400
Ø Connection cold air hose [in]     12     12     12     16     16     24     24     16     24	Electrical connection 4) [A]	32	32	63	63	100	125	250	250	250	330	400
Ø Connection cold air hose [in]     12     12     12     16     16     24     24     16     24												
Condensation water runoff average [gal/h] 1.5 4 5 8 9 - 10 12 - 17 26 32 40 66  Ø Condensation water runoff hose [in] 3/4 3/4 3/4 3/4 3/4 3/4 3/4 3/4 3/4 3/4		10	10	12	1/	1/	2/ 2/ 1/	2/	2/ 2/ 2/	2/	2/	22
average [gal/h] 1.5 4 5 8 9 - 10 12 - 17 26 17 - 26 17 - 26 40 66  Ø Condensation water runoff hose [in] 3/4 3/4 3/4 3/4 3/4 3/4 3/4 3/4 3/4 3/4		12	12	12	16	16	24 24 16	24	24 24 24	24	24	32
Ø Condensation water runoff hose [in] 3/4 3/4 3/4 3/4 3/4 3/4 3/4 3/4 3/4 3/4		1.5	4	5	8	9 - 10	12 - 17	26	17 - 26	32	<b>6</b> 0	66
hose [in] 3/4 3/4 3/4 3/4 3/4 3/4 3/4 3/4 3/4 3/4		1.0	7	ű	· ·	, 10	12 17	25	17 20	<i>32</i>		00
Dimensions [L x W x H [in]] /		<sup>3</sup> / <sub>4</sub>	3/4	<sup>3</sup> / <sub>4</sub>	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4
weight [lb]												
	chassis with tyres											228 x 83.9 x 114 / 11,464
with swivelling casters 80.7 x 37.4 x 61.8 / 1,213 87.8 x 39.0 x 66.7 / 1,433 99.2 x 44.5 x 82.1 / 1,896 106 x 52.0 x 84.6 / 2,337 116 x 61.0 x 88.6 / 3,307 133 x 71.3 x 94.9 / 4,189 147 x 83.9 x 106 / 6,063 147 x 83.9 x	with swivelling casters	80.7 x 37.4 x 61.8 / 1,213	87.8 x 39.0 x 66.7 / 1,433	99.2 x 44.5 x 82.1 / 1,896	106 x 52.0 x 84.6 / 2,337	116 x 61.0 x 88.6 / 3,307	133 x 71.3 x 94.9 / 4,189	147 x 83.9 x 106 / 6,063	147 x 83.9 x 106 / 6,063	147 x 83.9 x 106 / 6,504	165 x 83.9 x 106 / 7,936	201 x 83.9 x 114 / 10,802

All specifications are valid for 460 V-3 Ph-60 Hz

- 1) Grain cooling to 50 °F
- 2) At an average ambient temperature (day's median) of 68 °F, an average relative humidity (ambient air) of 52 %, an average grain moisture of 16 % up to maximum capacity under favourable conditions and at 10.2 inWC counterpressure
- 3) At 10.2 inWC counter pressure
- 4) acc. CEE
- 5) Higher pressures are available upon request
- 6) Europe versions at an evaporation temperature of 32 °F and a condensation
- 7) Subtropic/Tropic/Desert versions at an evaporation temperature of 50 °F and a condensation temperature of 104 °F
- 8) HP version (high pressure)
- 9) HYGROMAT™ is included as a standard feature Wheat = 36.74 Bu/t Barley = 45.93 Bu/t

Corn = 39,37 Bu/t Rice = 49 Bu/t

### **GRANIVENT™:**

The GRANIVENT™ is ideal for immediate aeration when the harvest is stored. The subsequent cooling by a GRANIFRIGOR™ ensures that the grain is protected from insects and moulds.

- Suitable for tower silos and flat storage
- Hygrostat and thermostat for safe aeration
- Robust and sound-proof



### GRANIFRIGOR™ – advantages:

- · Low power consumption
- · Fully automatic control Siemens S7 (DDC)
- · State-of-the-art refrigeration technology
- · Guaranteed dry, cool air
- · Easy operation
- · Silent
- · 24/7/365 service
- · Many additional options available
- · Suitable for high outside temperatures

- · Remote control with a smartphone or tablet via an app for Android or iOS App
- Remote control with a PC or notebook (Windows) App
- · Large filters
- · Robust industrial construction
- · Quality inspection with test run at factory

### FrigorTec is certified according to DIN EN ISO 9001: 2015. FrigorTec is member of:

- Grain Elevator and Processing Society (GEAPS)
- University of Arkansas Rice Processing Program
- · Society for the Support of the German Milling School Braunschweig e.V., München/Germany
- · Rationalisation Curatorship for Agriculture, Rendsburg / Germany
- · School of vocational education in Agribusiness Burg Warberg e.V., Warberg / Germany
- · Corn exchange, Luzern / Swiss
- · ALB, Stuttgart / Germany
- · BVA, Berlin / Germany

TÜV acceptance testing in at factory.

An additional test at the installation site is usually not required for the operation of the GRANIFRIGOR™.









