

TECHNICAL DESCRIPTION CRANEFRIGOR™ VB

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Contact: e-mail: info@frigortec.de / phone: +49 7520 91482 - 0



Figure

CRANEFRIGOR™ VB

The CRANEFRIGOR™ VB liquefier was developed for reliable and long-term operation under extreme ambient conditions as in steel works, paper factories and foundries. Thanks to its robust structure, a reliable operation is ensured even with heavy shocks.

The CRANEFRIGOR™ series of crane air conditioning units ensure a reliable and efficient production process.

The condensing unit CRANEFRIGOR™ VB is only approved for evaporating temperatures $> -10^{\circ}\text{C}$ and is therefore not covered by Ecodesign Directive 2009/125/EC.

General description

Scope of delivery	Your benefits!
<p>Compressor (made by Bizer)</p> <ul style="list-style-type: none"> • Semi-hermetically sealed construction • Suction-gas-cooled motor • Self-regulating oil sump heater 	<ul style="list-style-type: none"> • Low maintenance • No risk of overheating • Ensures lubrication during the start • Very good availability of spare parts worldwide
<p>Liquefier</p> <ul style="list-style-type: none"> • Cathodic dip coating 	<ul style="list-style-type: none"> • High corrosion resistance • Shorter maintenance intervals due to special adapted spacing between blades even with extreme dust load • Shorter maintenance intervals due to smooth surface
<p>Liquefier fan</p> <ul style="list-style-type: none"> • Speed-controlled EC axial fan in industrial construction for high ambient temperatures 	<ul style="list-style-type: none"> • Powerful • Long runtimes • Energy-efficient
<p>Casing</p> <ul style="list-style-type: none"> • Robust, welded construction • Primed and powder-coated in RAL 3004 • Other colours or stainless steel version optional 	<ul style="list-style-type: none"> • Robust, welded construction • Primed and powder-coated in RAL 3004 • Other colours or stainless steel version optional
<p>Terminal box</p> <ul style="list-style-type: none"> • Completely wired according to VDE • Powder-coated RAL 7035 • Optional stainless steel version 	<ul style="list-style-type: none"> • The CRANEFRIGOR™ is wired connection-ready on a terminal strip. • Colour scheme with high corrosion protection
<p>Quality assurance</p> <ul style="list-style-type: none"> • Leakage test • Presetting of the safety devices 	<ul style="list-style-type: none"> • Operational reliability • Easy commissioning on site

Options packages:

Material order no.	Scope of delivery	Your benefits!
807 539 807 545	Options packages "Corrosion protection" Corrosion protection package 1 Corrosion protection package 2	<ul style="list-style-type: none"> • Multiple-coated pipes • Housing / Plate parts made of high-quality stainless steel 1.4571 / AISI 316Ti • Multiple-coated pipes
807 551	Option package "Custom" Customer-specific version	<p>Special requirements of a company can be realised, such as:</p> <ul style="list-style-type: none"> • Custom voltages / Network configurations • Liquefier version (fully copper, blade spacing and thickness) • Conductor identification • Special coatings • Protection class

Plant packages:

<i>Material order no.</i>	<i>Scope of delivery</i>	<i>Your benefits!</i>
807 571	<p>Plant packages “Electrical control” Constructed as switchboard or control cabinet</p> <ul style="list-style-type: none"> • Completely wired, according to VDE • Operational and fault signal outputs • Powder-coated RAL 7035 (control cabinet) 	<ul style="list-style-type: none"> • Adjustable to individual specifications
807 572	Optional stainless steel version (Control cabinet)	<ul style="list-style-type: none"> • Increased corrosion protection
807 565	<p>Plant package “SMART Control” Superordinate controller FrigorTec Smart Control FSC</p>	<ul style="list-style-type: none"> • Cyclic switching over for redundant systems • Digital display of pressures and temperatures • Optional regulation of the room pressure by filter/overpressure unit • Optional display of the relative room humidity
807 573	<p>Plant packages “Internal unit (Evaporator)” Wall or ceiling version</p> <ul style="list-style-type: none"> • Operation of several internal units on one liquefier possible • Epoxy-coated blades • Housing primed and powder-coated 	<ul style="list-style-type: none"> • Adjustment options as required for the project • Colour scheme with high corrosion protection
805 573	Optional housing in stainless steel version	<ul style="list-style-type: none"> • Increased corrosion protection
807 562	<p>Plant packages: “Overpressure / Fresh air” Filter/Overpressure unit FT15</p>	<ul style="list-style-type: none"> • Filtered fresh air supply, adjustable air volume • Creation of overpressure in the room to be cooled; less dust comes in
807 563	Self-cleaning filter/overpressure unit FS10	<ul style="list-style-type: none"> • Long filter service life due to fully automatic shaking function • Filtered fresh air supply, adjustable air volume • Creation of overpressure in the room to be cooled; less dust comes in
807 579	<p>Plant package “Condensation evaporator” Condensation evaporator KV1</p>	<ul style="list-style-type: none"> • No damage due to dripping condensation • No additional power supply necessary • Overload protection
807 575	<p>Plant package “Assembly material”</p> <ul style="list-style-type: none"> • Refrigerant lines made of copper • Solenoid valves, expansion valves, filter drier, sight glasses • Thermostats • Insulation for suction line • Refrigerant • Plumb-line 	<ul style="list-style-type: none"> • Adjustments and planning as required for the project must be made in advance.

Technical specifications VB:

Performance data

Cooling performance is included customised in the offer

Nominal cooling performance:

7 kW

- At 27 °C room temperature, 52 % rel. room air humidity
- 35 °C ambient temperature
- Refrigerant R134a / R513A

Cooling mode

- Depending on compressor size
- Depends on the option packages and version of heat exchanger

Temperature range R134a	-5 °C to +70 °C
Temperature range R513A	-5 °C to +70 °C
Temperature range R450A	-5 °C to +85 °C

- More extreme temperatures upon request

Sizes and weight

Weight	approx. 150 kg
Dimensions	type, see dimension sheet

Operating voltage

Further operating voltages upon request	3 ph / 400 V / 50 Hz 3 ph / 460 V / 60 Hz
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Protection category

IP54

Network type

TN-S

Refrigerant

GWP (global warming potential)	R134a / R513A / R450A 1430 / 631 / 605
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Filling quantity / CO2 equivalent	depends on the unit version
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The performance description is a quality in the sense of sections 434 and/or 633 BGB (German Civil Code).
Subject to technical change.

According to (EN) 378-3 „Refrigeration units and Heat pumps – safety and environment regulations – Location and protection for persons” detectors needs to installed if concentration exceeds the practical limits (ATEL/ODL- EN 378-1, Appendix C) in a working and staying area.

The table is showing the minimum space dependent from the used Freon, air-conditioner and options.

Detectors are required if the conditioned space is smaller as mentioned in the table below.

Local restrictions and regulations need to be considered first.

Refrigerant	Minimum conditioned space before detector is required
R134a	20,8 m ³
R513A	16,3 m ³
R450A	13,9 m ³

ATEL: Exposure limit value for acute toxicity

ODL: Limit value for oxygen deficiency