



KAPPA

310/315/320

cut and strip



KAPPA

310/315/320

Cutting force, high volume output and advanced sensor technology make the Kappa machines the number one choice for automated cutting and stripping, even for smaller wire cross-sections. The machines can be used very efficiently thanks to their simple, intuitive control elements.

Simple, intuitive operation

- intuitive TopTouch software with operating instructions
- maximum transparency thanks to simple adjustment settings

Quick setup and changeover

- tool-free changeover
- setup and parameterization at the push of a button
- innovative sensors to aid in setup and cable monitoring

Wide range of applications

- broader processing range with a diverse range of options and solutions
- reliable controlled processing of the smallest cross-section sizes, from 0.02 to 10 mm² (AWG 8)
- simple integration and networking

HIGH-PERFORMANCE, EVEN FOR SMALL CROSS-SECTIONS

Wide range of applications

The Kappa product family stands out thanks to its extremely broad processing range. Its intuitive and simple operation and controls allow you to easily set up even difficult-to-process materials, with extremely fast tool-free changeover to new types of wires.

Fast, simple operation

The intuitive TopTouch operating software guides the user through the process logically. During production, operators have maximum transparency thanks to simple adjustment settings for important parameters. This makes the Kappa machines especially intuitive and safe to operate.

Automatic diameter detection

The sensor-enabled wire diameter and cross-section detection makes it possible to set up and parameterize new wire materials at the push of a button. The unique, tool-free measuring principle reduces time-consuming setup to a minimum, while cut losses are also minimized thanks to the optical wire monitoring. The laser sensor continuously checks and immediately detects wire ends and stripping errors during production.

Versatile integration and interfaces

Peripheral devices such as wire feeding systems, markers or deposition units can be integrated easily as standard. Up to four peripheral devices can be controlled depending on the model. The machines also have a USB port for:

- data backup
- software upgrades
- product and wire import as CSV files

TopWin Kappa – enhanced capabilities

The TopWin Kappa operating software expands the capabilities and functionality of Kappa machines via a PC user interface. Inkjet printing in multiple positions, mirror printing and double-sided labels can be controlled, including everything from pre-printed wires to logo markings and more.

Intelligent economical production

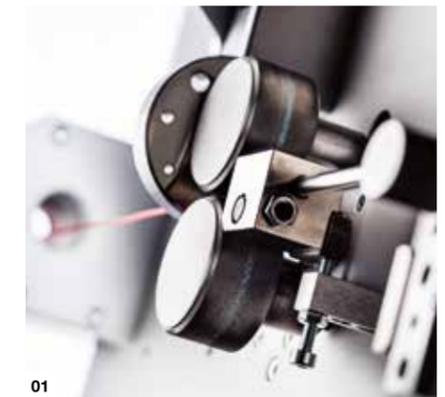
Products with the same wire are produced without cuts and therefore more economically with the help of job lists. Sequence production and part list processing are also possible. Products may be loaded directly into the job list, even while production is running. Changeover times are minimized thanks to automatic sorting of the different products.

Different types of production as required

Depending on the production process, part lists or sequences can be produced as multi-lead sets or as cable harnesses. In addition, TopWin makes it possible to verify materials, detect material changes or print commercial documents.

Perfectly networked

TopWin Kappa can be easily integrated into networks via the WPCS interface, including, for example, existing user networks. The production-control room software also enables centralized data management, production control and production monitoring.



01

01
Conductor detector for automatic diameter detection.
02
TopWin Kappa: expanded functions for economic production.



02

KAPPA 310

FAST AND RELIABLE



Kappa 310 – fast from 0.02 mm²

The Kappa 310 is an ultra-compact high-speed machine for reliable controlled processing of the smallest cross-sections from 0.02 mm² to 6 mm².

- ultra-fast cutting and stripping for high production output
- powerful drive axles for extremely high cable transport speeds
- wire feed parts can be changed without tools
- minimal setup thanks to unique sensors
- memory for process parameters, including programmable wire applied pressure valves
- processing set for short wire lengths starting from 18 mm



01



02

01
Direct inkjet interface as
entry-level solution.
02
Kappa 310 for processing
extremely short wire
lengths.

KAPPA 315

POWERFUL AND ROBUST



Kappa 315 – powerful up to 10 mm²

The Kappa 315 is fitted with a powerful and robust blade head and has a processing range that comprises cross-sections of 0.05 mm² to 10 mm².

- precise and robust blade axis
- different blade shapes for the highest stripping quality
- wire feed parts can be changed without tools
- minimal setup time thanks to a unique conductor detector
- memory for process parameters, including programmable wire applied pressure valves
- processing set for short wire lengths starting from 30 mm



Blade head with 8-hole wire feeding system.

KAPPA 320

PRECISE AND VERSATILE



Kappa 320 – keeps all options open

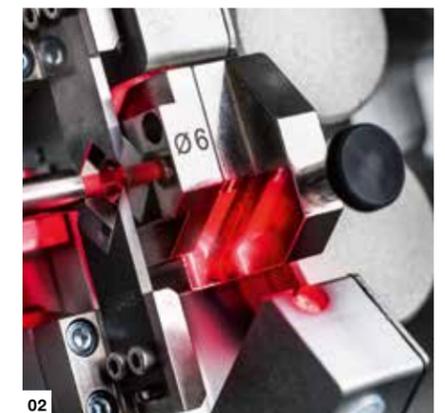
The Kappa 320 stands out with its broad spectrum of possibilities for processing wire cross-sections of 0.05 mm² up to 10 mm².

- extremely precise and powerful blade axis design
- comparable wire length measurement with automatic length compensation
- wire feed parts can be changed without tools
- changeover times reduced through unique sensors
- memory for process parameters, applied pressure valves and cable diameter
- processing set for short wire lengths starting from 30 mm



01

01
Length measurement system
for consistent wire lengths
and wire slip compensation.
02
Laser sensor for production
monitoring.



02

Technical data

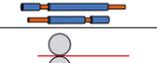
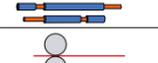
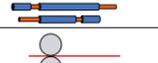
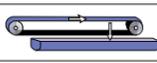
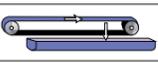
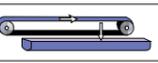
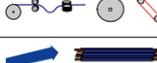
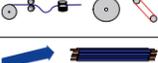
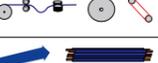
	Kappa 310	Kappa 315	Kappa 320
Wire cross-section, stranded wires*	0.02 – 6 mm ² AWG 34 – 10	0.05 – 10 mm ² AWG 30 – 8	0.05 – 10 mm ² AWG 30 – 8
Max. outer diameter	10 mm (0.4 in.)	10 mm (0.4 in.)	10 mm (0.4 in.)
Length accuracy	Repeat accuracy ± (0.2 % + 1 mm (0.04 in.))	Repeat accuracy ± (0.2 % + 1 mm (0.04 in.))	Repeat accuracy ± (0.2 % + 1 mm (0.04 in.))
Flat cable processing	Optional 8 mm (0.32 in.)	Optional 12 mm (0.47 in.)	Optional 12 mm (0.47 in.)
Wire length range	1 – 800'000 mm (0.039 in. – 874.9 yd.)		
Short wire lengths	Optional 18 mm	Optional 30 mm	Optional 30 mm
Max. wire transport speed	4.0 m/s (157.5 in./s)	2.0 m/s (78.75 in./s)	4.0 m/s (157.5 in./s)
Max. stripping lengths	Full strip	Side 1: 100 mm (3.94 in.) Side 2: 40 mm (1.57 in.)	Side 1: 100 mm (3.94 in.) Side 2: 40 mm (1.57 in.)
	Semi strip	Side 1: 999.9 mm (39.37 in.) Side 2: 999.9 mm (39.37 in.)	
	Multi-step strip	Side 1: 999.9 mm (39.37 in.) Side 2: 999.9 mm (39.37 in.)	
Intermediate stripping	Number and length	Optional	Optional
Automatic conductor detector (automatic detection of cut depth, cable end monitoring)	Optional	Optional	Optional
Cable detector (queue, end and slip monitoring, zero-cut optimization, outside diameter measurement)	Optional	–	Optional
Length measurement system	–	–	Optional
Straightening unit	Optional	Optional	Optional
IOCS interface (expandable)	2 (4)	2 (4)	2 (4)
USB/ethernet	Standard	Standard	Standard
Noise level	< 70 dBA	< 70 dBA	< 70 dBA
Drive system (with motorized closing axis)	Single roller	Single roller	Single roller
Production table	Optional	Optional	Optional
Electrical connection	110/230 VAC ±10% 50/60 Hz 300 VA	110/230 VAC ±10% 50/60 Hz 300 VA	110/230 VAC ±10% 50/60 Hz 300 VA
Pneumatic connection	Optional for blade cleaning	Optional for blade cleaning	Optional for blade cleaning
Dimensions (W × H × D)	465 × 385 × 460 mm (18.3 × 15.2 × 18.1 in.)	465 × 385 × 460 mm (18.3 × 15.2 × 18.1 in.)	510 × 380 × 470 mm (20 × 15 × 18.5 in.)
Weight	25 kg (55 lbs)	25.9 kg (57 lbs)	34 kg (75 lbs)

* Kappa machines can process many conductors outside the indicated cross-section range, however certain extremely hard, tough wires may not be able to be processed even if they are within the indicated cross-section range. If in doubt, we are happy to provide you with samples of your wires.

Processing examples

	Kappa 310	Kappa 315	Kappa 320
Cutting to length			
Full stripping			
Half stripping			
Multi-step stripping			
Intermediate stripping			
Multi-conductor wire processing			
Strand processing			
Double sheath			
Flat cable			
Cutting of pulled strands / precision cutting			
Hot-stamp marking			
Inkjet marking			

Options and accessories

Coiling / binding			
Sequence / parts list			
Wire draw-in (roller / belt)			
Wire deposit system			
Prefeeder / dereeler			
Batch size separation			
Sensor technology: Conductor Cable detector			
Wire length correction			
Networking			

Komax – leading the field now and in the future

As a pioneer and market leader in automated wire processing, Komax provides its customers with innovative solutions. Komax manufactures series and customer-specific machinery, catering to every degree of automation and customization. Its range of quality tools, test systems, and intelligent software and networking solutions complete the portfolio, and ensure safe, flexible, and efficient production.

Komax is a globally active Swiss company with highly qualified employees and development and production facilities on several continents. It provides local support to customers worldwide through its unique sales and service network and offers services that help them get the most out of their investments.

Komax AG
Industriestrasse 6
6036 Dierikon, Switzerland
Phone +41 41 455 04 55
sales.din@komaxgroup.com

komax
komaxgroup.com