

## **Maldives National Skills Development Authority**



# National Competency Standard for Welding Techniques

Standard Code: CONS01V2/20

Qualification Name: National Certificate III in Welding Techniques Qualification Code: CONS01Q1L3V2/20

#### PREFACE

Technical and Vocational Education and Training (TVET) Authority was established with the vision to develop a TVET system in the Maldives that is demand driven, accessible, beneficiary financed and quality assured, to meet the needs of society for stability and economic growth, the needs of Enterprise for a skilled and reliable workforce, the need of young people for decent jobs and the needs of workers for continuous mastery of new technology.

TVET system in the Maldives flourished with the Employment Skills Training Project (ESTP) funded by ADB with the objective of increasing the number of Maldivians, actively participating in the labor force, employed and self-employed. The Project supported expansion of demand driven employment-oriented skills training in priority occupations and to improve the capacity to develop and deliver Competency Based Skill Training (CBST). The project supported delivery of CBST programs to satisfy employer demand-driven needs.

Recognizing the importance of developing the youth sector to enable Maldives to transition from an upper-middle-income country to high-income country, the World Bank Country Partnership Framework (CPF) proposes to finance the Maldives Enhancing Employability and Resilience of Youth (MEERY) project: As part of the MEERY project is financing for skills development and entrepreneurship in priority sectors such as tourism, ICT and construction sector MEERY continues to provide support to TVET Authority to develop National Occupational Standard, instructional materials, assessment resource book and trainees log book for the National Occupational Standard for "Welding Techniques". As part of the MEERY Project, TVET Authority has only undertaken to review standard which were developed in the ESTP Project to increase the economic opportunities for youth's trainees and promote equitable economic & social development in the country.

The National Competency Standards (NCS) provide the base for this training. Currently CBST is offered for six key sectors in the Maldives: Tourism, Fisheries and Agriculture, Transport, Construction, Social and the Information and Technology sectors. These sectors are included as priority sectors that play a vital role in the continued economic growth of the country.

The NCS are developed in consultation with Employment Sector Councils representing employers. They are designed using a consensus format endorsed by the Maldives Qualifications Authority (MQA) to maintain uniformity of approach and the consistency of content amongst occupations. This single format also simplifies benchmarking the NCS against relevant regional and international standards. NCS specify the standards of performance of a competent worker and the various contexts in which the work may take place. NCS also describes the knowledge, skills and attitudes required in a particular occupation. They provide explicit advice to assessors and employers regarding the knowledge, skills and attitudes to be demonstrated by the candidates seeking formal recognition for the competency acquired following training or through work experience. By sharing this information, all participants in the training process have the same understanding of the training required and the standard to be reached for certification. Certification also becomes portable and can be recognized by other employers and in other countries with similar standards.

NCS are the foundation for the implementation of the TVET system in Maldives. They ensure that all skills, regardless of where or how they were developed can be assessed and recognized. They also form the foundation for certifying skills in the Maldives National Qualification Framework (MNQF).

NCS are developed by the Technical and Vocational and Education Training Authority of Ministry of Higher Education. The NCS are endorsed by the Employment Sector Councils of the respective sectors and validated by the Maldives Qualification Authority.

Mohamed Hashim Minister of State for Higher Education TVET Authority

Ahmed Nisham Director, Standard Development & Statistics TVET Authority

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|    | TECHNICAL PANEL MEMBERS |                                 |                        |  |  |
|----|-------------------------|---------------------------------|------------------------|--|--|
| #  | Name                    | Designation                     | Organization           |  |  |
| 01 | Ahmed Iaan              | Senior Welder, Grade 3, Level 3 | MACL                   |  |  |
| 02 | Ismail Ali              | Assistant lecturer              | Maldives Polytechnic   |  |  |
| 03 | Abdulla Hassan          | Engineer                        | Maldives Ports Limited |  |  |
| 04 | Mohamed Arshad          | Assistant Engineer              | STELCO                 |  |  |
| 05 | Abdulla Iyad Ahmed      | Senior Technical Officer        | HDC                    |  |  |
| 06 | Ibrahim Nishar          | Freelancer                      | Freelancer             |  |  |

| VERSION | DEVELOPER                        | DATE                    | STANDARD CODE |
|---------|----------------------------------|-------------------------|---------------|
| V1      | TVET Authority                   | 2015                    |               |
| V2      | Maldives Institute of Technology | 28th of September, 2020 | CONS01V2/20   |

| EMPLOYMENT SECTOR COUNCILS             |                                                                                                                    |                                                    |                                        |                                                           |  |
|----------------------------------------|--------------------------------------------------------------------------------------------------------------------|----------------------------------------------------|----------------------------------------|-----------------------------------------------------------|--|
| #                                      | Name                                                                                                               | Designation                                        |                                        | Organization                                              |  |
| 01                                     | Hassan Shameem                                                                                                     | Managing Director                                  |                                        | INOCA Pvt Ltd                                             |  |
| 02                                     | Mohamed Naseer                                                                                                     | President                                          |                                        | Contractors Association                                   |  |
| 03                                     | Ismail Ameen                                                                                                       | Professional                                       | Member                                 | Architect Association of Maldives                         |  |
| 04                                     | Mohamed Musthafa                                                                                                   | Director Gen                                       | eral                                   | Ministry of Environment and Energy                        |  |
| 05                                     | Mohamed Rasheed                                                                                                    |                                                    | ector, Project<br>and Development      | Housing Development Corporation                           |  |
| 06                                     | Adnan Haleem                                                                                                       | Secretary Ge                                       |                                        | Maldives National Association of<br>Construction Industry |  |
| 07                                     | Ahmed Musthaq                                                                                                      | General Manager Engineering<br>and Maintenance     |                                        | Maldives Airports Company Limite                          |  |
| 08                                     | Ahmed Migdhad                                                                                                      | Director                                           |                                        | Ministry of Economic Development                          |  |
| 09                                     | Hussain Shiyam                                                                                                     | Civil Engineer                                     |                                        | Association of Civil Engineers                            |  |
| 10                                     | Mariyam Abdul Rahman                                                                                               | Director                                           |                                        | Ministry of Youth, Sports and<br>Community Empowerment    |  |
| 11                                     | Ibrahim Shareef Hassan                                                                                             | Manager of Academic and<br>Student Structure Board |                                        | Maldives Institute of Technology<br>(MIT)                 |  |
| 12                                     | Mohamed Haikal Ibrahim                                                                                             | Head of Depa<br>Engineering                        | artment                                | Maldives National University                              |  |
| 13                                     | Mohamed Shahud                                                                                                     | Assistant Eng                                      | gineer                                 | Ministry of National Planning                             |  |
| 14                                     | Muaz Ibrahim                                                                                                       | Assistant Ma                                       | nager Projects                         | MWSC                                                      |  |
| 15                                     | Mohamed Waheed                                                                                                     | Assistant Lec                                      | eturer Grade 2                         | Maldives Polytechnic                                      |  |
|                                        | National                                                                                                           | Occupational S                                     | tandard has been en                    | dorsed by:                                                |  |
| C-185                                  |                                                                                                                    |                                                    |                                        |                                                           |  |
| Hassan Shameem<br>Chairperson          |                                                                                                                    |                                                    | Mohamed Naseer<br>Vice-Chairperson     |                                                           |  |
| Construction Employment Sector Council |                                                                                                                    |                                                    | Construction Employment Sector Council |                                                           |  |
| Min<br>Han                             | hnical and Vocational Education ar<br>istry of Higher Education<br>dhuvaree Hingun, M. World Dream<br>e', Maldives | C                                                  | thority                                |                                                           |  |
| Data of Endorsoment: 2015              |                                                                                                                    |                                                    |                                        |                                                           |  |

Date of Endorsement: 2015

Date of Revision: 28th of September, 2020

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#### **Standard Development Process**

To begin with, Welding Techniques occupations were profiled through study of the occupation across Maldivian workplaces. Referred occupational profiling process led to the development of the Draft Occupational Standard.

Referred draft occupational standard is then submitted to a team of Technical Panel (TP) selected from the Maldivian workplaces to review the Welding Techniques Standard. The members of the TP provided technical support by recommending changes to the Welding Techniques Standard through incorporation of units of competencies and editing of the already included competency units. Purpose of this process was to develop a standard that reflects authentic work practices of Welding Techniques across the Maldives. Technical Panel meetings continued in reviewing the Welding Techniques Standard until the Final Draft is developed and agreed among all the participating members.

Final Draft of Welding Techniques Standard is then submitted to the Construction Employment Sector Council for endorsement and validation. A brief report on how the National Occupational Standard of Welding Techniques was compiled is also presented to the Construction Employment Sector Council together with the standard. Council members ensured that the industry needs, including all the core and common competencies presented in the Welding Techniques standard reflect the work practices of Welding Techniques occupations across the Maldives. With further editing, Welding Techniques Standard has been endorsed by the Council.

With the endorsement from the Construction Employment Sector Council, final document of the National Occupational Standard of Welding Techniques is submitted to Maldives Qualification Authority (MQA) for approval. With approval from MQA, the National Occupational Standard of Welding Techniques is published on TVETA website, to be used by training providers in delivering Welding Techniques programs across the Maldives.

#### **Description of "Welding Techniques"**

Welders play an important role within the construction sector of the Maldives as they undertake creation of all kinds of structures with varying sizes, levels of complexity, and uses. To complete projects from simple structures to large, complex ones like bridges, dams, and manufacturing plants, services of qualified and competent welders are of crucial need.

National Certificate-3 in "Welding Techniques" are mapped and organized in such a way to ensure those competent in the referred qualification will have the knowledge and skills to contribute positively to the local construction industry.

#### Job opportunities upon completion of "National Certificate III in Welding Techniques"

Upon successful completion of the National Certificate III in Welding Techniques students can work in the following jobs.

- 1. Welder at Resort
- 2. Welder at construction company
- 3. Welder at welding workshop
- 4. Welding entrepreneur

## **KEY FOR CODING**

| DESCRIPTION                                    | REPRESENTED BY                                                                                                                                                                                               |
|------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Industry Sector as per ESC (Three letters)     | Construction Sector (CON)<br>Fisheries and Agriculture (FNA)<br>Information, Communication and Technology (ICT)<br>Transport Sector (TRN)<br>Tourism Sector (TOU)<br>Social Sector (SOC)<br>Foundation (FOU) |
| Competency Standard                            | S                                                                                                                                                                                                            |
| Occupation with in an industry sector          | Two digits 01-99                                                                                                                                                                                             |
| Unit                                           | U                                                                                                                                                                                                            |
| Common Competency                              | CR                                                                                                                                                                                                           |
| Core Competency                                | СМ                                                                                                                                                                                                           |
| Optional / Elective Competency                 | OP                                                                                                                                                                                                           |
| Assessment Resources Materials                 | А                                                                                                                                                                                                            |
| Learning Resources Materials                   | L                                                                                                                                                                                                            |
| Curricular                                     | С                                                                                                                                                                                                            |
| Qualification                                  | Q1, Q2 etc.                                                                                                                                                                                                  |
| MNQF level of qualification                    | L1, L2, L3, L4 etc.                                                                                                                                                                                          |
| Version Number                                 | V1, V2 etc.                                                                                                                                                                                                  |
| Year of Last Review of standard, qualification | By "/" followed by two digits responding to the year of last<br>review, example /20 for the year 2020                                                                                                        |

## **Coding Competency Standards and Related Materials**

| 1. Endorsement Application for Qualification 01       |                                                                             |                                                                                                                                                               |                                    |  |  |
|-------------------------------------------------------|-----------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------|--|--|
| 2. NATIONAL CERTIFICATE III IN WELDING TECHNIQUES     |                                                                             |                                                                                                                                                               |                                    |  |  |
| 3. Quali                                              | ification code:                                                             | Total Number of Credits: 62                                                                                                                                   |                                    |  |  |
| CONS0                                                 | 1Q1L3V2/20                                                                  |                                                                                                                                                               |                                    |  |  |
| 4. Purp                                               | ose of the qualification                                                    |                                                                                                                                                               |                                    |  |  |
| quali<br>and                                          | fication presented here will fac                                            | ill be will be competent to work as a V<br>cilitate preparing students to the entry le<br>apped in such a way to fulfill the kr<br>e-3 of Welding Techniques. | evel workplace tasks               |  |  |
| 5. Regulations for the qualification                  |                                                                             | National Certificate III in Welding Techniques will be awarded<br>to those who are competent in units<br>1+2+3+4+5+6+7+8+9+10+11+12+13+14+15+16+17+18+19      |                                    |  |  |
| Unit No                                               | lule of Units Unit Title                                                    |                                                                                                                                                               | Code                               |  |  |
|                                                       | on Competencies                                                             |                                                                                                                                                               |                                    |  |  |
| 01                                                    | Apply work ethics and profe                                                 |                                                                                                                                                               | CONCM01V2/20                       |  |  |
| 02                                                    | Provide effective customer c                                                |                                                                                                                                                               | CONCM02V2/20                       |  |  |
| 03                                                    | Perform basic computer ope                                                  | erations                                                                                                                                                      | CONCM03V2/20                       |  |  |
| Core Co                                               | ompetencies                                                                 |                                                                                                                                                               |                                    |  |  |
| 04                                                    | Apply effective communicat                                                  |                                                                                                                                                               | CONS01CR04V2/20                    |  |  |
| 05                                                    | Apply mathematics and drav                                                  | 0                                                                                                                                                             | CONS01CR05V2/20                    |  |  |
| 06                                                    | Perform basic workshop pra                                                  |                                                                                                                                                               | CONS01CR06V2/20                    |  |  |
| 07                                                    | Apply safe welding practice                                                 |                                                                                                                                                               | CONS01CR07V2/20                    |  |  |
| 08                                                    | Perform soldering and brazin                                                |                                                                                                                                                               | CONS01CR08V2/20                    |  |  |
| 09<br>10                                              |                                                                             | e welding in 1G-3G positions                                                                                                                                  | CONS01CR09V2/20<br>CONS01CR10V2/20 |  |  |
| 11                                                    | Perform basic oxy-acetylene<br>Perform Manual Arc Weldi<br>1G, 2G Positions | ng on mild steel plates in 1F, 2F, 3F,                                                                                                                        | CONS01CR11V2/20                    |  |  |
| 12                                                    | Perform Manual Arc Weldin<br>Positions                                      | ng on mild steel plates 3G, 4G and 4F                                                                                                                         | CONS01CR12V2/20                    |  |  |
| 13                                                    | Perform pipe bending, grind                                                 | CONS01CR13V2/20                                                                                                                                               |                                    |  |  |
| 14                                                    | Perform welding of Mild St<br>All Positions                                 | CONS01CR14V2/20                                                                                                                                               |                                    |  |  |
| 15                                                    | Positions                                                                   | nless-Steel Plates on Pipes in Flat                                                                                                                           | CONS01CR15V2/20                    |  |  |
| 16                                                    | Plan and Prepare Estimates                                                  | CONS01CR16V2/20                                                                                                                                               |                                    |  |  |
| 17                                                    | Apply basic TIG and cast-ire                                                | CONS01CR17V2/20                                                                                                                                               |                                    |  |  |
| 18 Undertake welding project using flat bars and pipe |                                                                             |                                                                                                                                                               | CONS01CR18V2/20                    |  |  |
| 19                                                    | Apply basic sheet-metals fat                                                | brication skills                                                                                                                                              | CONS01CR19V2/20                    |  |  |

| 7.Accreditation<br>requirements    | The training provider should place trainees in relevant industry or<br>sector to provide the trainees the hands-on experience exposure<br>related to this qualification. |
|------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 8. Recommended sequencing of units | As appearing under the section 06                                                                                                                                        |

## Units Details

| #  | Unit Title                                                                      | Code            | Level | No of credits |
|----|---------------------------------------------------------------------------------|-----------------|-------|---------------|
| 01 | Apply work ethics and professionalism                                           | CONCM01V2/20    | III   | 03            |
| 02 | Provide effective customer care                                                 | CONCM02V2/20    | III   | 05            |
| 03 | Perform basic computer operations                                               | CONCM03V2/20    | III   | 03            |
| 04 | Apply effective communication and teamwork skills                               | CONS01CR04V2/20 | III   | 03            |
| 05 | Apply mathematics and drawing skills                                            | CONS01CR05V2/20 | III   | 03            |
| 06 | Perform basic workshop practice                                                 | CONS01CR06V2/20 | III   | 02            |
| 07 | Apply safe welding practices                                                    | CONS01CR07V2/20 | III   | 02            |
| 08 | Perform soldering and brazing                                                   | CONS01CR08V2/20 | III   | 03            |
| 09 | Perform basic oxy-acetylene welding in 1G-3G positions                          | CONS01CR09V2/20 | III   | 03            |
| 10 | Perform basic oxy-acetylene and plasma cutting                                  | CONS01CR10V2/20 | III   | 03            |
| 11 | Perform Manual Arc Welding on mild steel plates in 1F, 2F, 3F, 1G, 2G Positions | CONS01CR11V2/20 | III   | 05            |
| 12 | Perform Manual Arc Welding on mild steel plates 3G, 4G and 4F Positions         | CONS01CR12V2/20 | III   | 05            |
| 13 | Perform pipe bending, grinding, sanding and metal polishing                     | CONS01CR13V2/20 | III   | 03            |
| 14 | Perform welding of Mild Steel Pipes by Manual Arc Welding in All Positions      | CONS01CR14V2/20 | III   | 03            |
| 15 | Perform welding of Stainless-Steel Plates on Pipes in Flat Positions            | CONS01CR15V2/20 | III   | 03            |
| 16 | Plan and Prepare Estimates for Welding                                          | CONS01CR16V2/20 | III   | 02            |
| 17 | Apply basic TIG and cast-iron welding skills                                    | CONS01CR17V2/20 | III   | 03            |
| 18 | Undertake welding project using flat bars and pipe                              | CONS01CR18V2/20 | III   | 05            |
| 19 | Apply basic sheet-metals fabrication skills                                     | CONS01CR19V2/20 | III   | 03            |

### **Packaging of National Qualifications:**

National Certificate III in Welding Techniques will be awarded to those who are competent in units 1+2+3+4+5+6+7+8+9+10+11+12+13+14+15+16+17+18+19

## Qualification Code: CONS01Q1L3V2/20